



#### SECTION 06650 SOLID SURFACE FABRICATIONS

### **TUB SURROUNDS & SHOWER WALLS**

GSP Surfaces 9810 E 42<sup>nd</sup> Street, Suite 220 Tulsa, OK 74146 918-895-6300

www.mysterasurfaces.com

### PART 1 – GENERAL

#### **1.1 SUMMARY**

- A. Section includes: Mystera Solid Surface material, as indicated and specified.
- B. Work Specified in this Section: Tub and Shower Panels

#### **1.2 RELATED SECTIONS**

A. Related work specified in other sections: Division 15 "Plumbing" Division 9 "Wall Cladding" Division 6 "Rough Carpentry" Division 6 "Finish Carpentry" Division 7 "Sealants"

#### **1.3 DEFINITION**

A. Solid surface is a homogeneous thermoset polymer compound, comprised of 100% acrylic components filled with aluminum trihydrate and coloring agents. Materials are non-porous, with uniform color and pattern throughout the entire thickness. Materials should be 100% repairable.





#### **1.4 REFERENCES**

A. Applicable Standards referenced herein: ASTM: American Society for Testing and Materials ANSI: American National Standards Institute NSF: National Sanitation Foundation NEMA: National Electrical Manufacturers Association

### **1.5 SUBMITTALS**

A. Shop Drawings: Manufacturer/installer will provide detailed shop drawings indicating all details for installation.

B. Maintenance Data: Provide care and maintenance instructions.

## **1.5 QUALITY ASSURANCE**

A. Source Limitations

The solid surface tub and shower wall panels and trim should be specified as Mystera Solid Surface by GSP Surfaces, 9810 E 42<sup>nd</sup> Street, Suite 220, Tulsa, OK 74146, phone number 918-895-6300.

B. Installer Qualifications Installers should be experienced in techniques applicable to wet wall installation for both wall panels and trim components.

## 1.6 DELIVERY, STORAGE, AND HANDLING

Transport and deliver all items in appropriate packaging to prevent damage. Handle materials to prevent damage to surfaces.

### **1.7 WARRANTY**

Furnish the manufacturer's limited ten-year commercial warranty covering defects in material and workmanship.





## PART 2 - PRODUCTS

#### 2.1 MANUFACTURER

Manufacturer: GSP Surfaces 9810 E 42<sup>nd</sup> Street, Suite 220 Tulsa, OK 74146 918-895-6300

www.mysterasurfaces.com

# **2.2 MATERIALS**

A. Solid Polymer Fabrications

- 1. Solid surface material should be a homogeneous thermoset polymer compound, comprised of 100% acrylic components filled with aluminum trihydrate and coloring agents. Materials are non-porous, with uniform color and pattern throughout the entire thickness. Materials should be 100% repairable.
- 2. Material meets performance requirements listed below in H.

#### B. Shower and Tub Walls

Wall panels shall be  $\frac{1}{4}$ " thick full width and height of wall sections.

C. Color: \_\_\_\_\_

D. Finishes

Final finish will be a matte finish, unless the customer specifies a higher level of finish. Surfaces with gloss and semi-gloss finishes require more maintenance than matte or satin finishes. Darker colors also may require more attention.

E. Basic Limitations Designed for interior use only.

F. Accessories:

Accessories are available in matching materials, including inside and outside corner moldings and ceiling and wall molding designed to protect and conceal the waterproofing silicone sealant. The waterproof nature of the shower wall panels shall not rely on surface caulking. Matching solid surface soap dishes and shampoo caddies shall also be available. Provide shop drawing for approval.





### G. Performance Characteristics:

### Comprehensive Analysis Data - Mystera Solid Surface

Property	Test	Typical Results
Flexural Modulus	ASTM D790-10	1.9 x 10 <sup>6</sup> psi
Flexural Strength		8,800 psi
Tensile Modulus		1.7 x 10 <sup>6</sup> psi
Tensile Strength	ASTM D638-10	5,800 psi
Tensile Elongation		0.4% min.
Hardness – Barcol Impressor	ASTM D2583-07	60

Property	Test	Typical Results
Impact Strength – Izod notched	ASTM D256-10	0.28 ft-lb/in.
	Method A	
Impact Resistance $(1/4") - \frac{1}{2}$ lb. ball	NEMA LD-3-	90" (No failure at height)
Impact Resistance $(1/2") - \frac{1}{2}$ lb. ball	2005	144" (No failure at height)
Water Absorption (1/4" or 6mm)	ASTM D570	0.15%
Water Absorption (1/2" or 12mm)	ASTM D570	0.07%
Wear and Cleanability	ANSI Z124.3-	Pass
Stain Resistance	2005	Pass
Boiling Water Resistance	NEMA LD-	No effect
High Temperature Resistance	3:2005	No effect
Flammability: All colors		Class I (Class A)
Flame Spread Index	ASTM E 84	<25
Smoke Developed Index		<25

Property	Test	Typical Results
Density	ASTM D792-13	1.7g/cm <sup>3</sup>
Approximate weight per square foot <sup>1</sup> / <sub>4</sub> "	-	2.2 lbs.
(6mm)		
Approximate weight per square foot $\frac{1}{2}$ "	-	4.4 lbs.
(12mm)		

Materials shall comply with the following Codes And Certifications

- Approved by NSF International Standard 51 "Splash Zone" areas.
- ASTM G-22 bacterial resistance
- ASTM G-21 fungal resistance





## **2.3 FABRICATION**

- A. Mystera Solid Surface shall be fabricated and installed by an authorized Mystera fabricator / installer.
- B. Fabricate and fit to field measurements and in accordance with manufacturer's recommendations. Field or shop seaming as required. Seamed panels shall be waterproof and seams invisible.

# PART 3 - EXECUTION

## **3.1 EXAMINATION**

A. Examine substrates to receive solid surfacing. Correct any conditions that are substandard or will interfere with installation. Verify that all supports are suitable for installation per drawings.

## **3.2 INSTALLATION**

A. Install products plumb and level in locations indicated, in accordance with manufacturer's recommended installation procedures.B. Coordinate plumbing installation with Division 15.

3.3 CLEANING

A. After installation is complete, remove all excess adhesive, dirt, and debris from the installation.

## **3.4 PROTECTION**

A. Protect surfaces from damage until project is completed. Repair or replace damaged components.

B. Provide maintenance and care instructions.